

Kuo

Lee

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一綺電子企業股份有限公司 SWITRONIC INDUSTRIAL CORP.

MODEL NO: IT-1101 Series	CV3.0	V.DATE:2012/03/12
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1. Features

1-1 Horizontal mounting type and small, low profile design.

1-2 Reflow solderable.

2. Applications

From the operating various of Mobile phones, Digital camcorder, Digital camera and Audio devices for which Low profile and Light weight designs are required.

3. Temperature range

Parameter	Value	Unit
Operating temperature range	-10 ~ 60	°C
Preservative temperature range	-5 ~ 40	°C

4. Standard conditions

Parameter	Value	Unit
Ambient temperature	$5 \sim 35$	°C
Relative humidity	$45~\sim~85$	% Rh
Air pressure	860 ~ 1060	mBar

If doubt arises on the design based on the measured values under the above mentioned conditions, the following conditions shall be employed.

Parameter	Value	Unit
Ambient temperature	18 ~ 22	°C
Relative humidity	60 ~ 70	% Rh
Air pressure	860 ~ 1060	mBar

5. Contact arrangement

1 Pole / 1 Throw

6. Type of actuating

Tactile feedback



7. Rating

Maximum rating	12 V (DC) , 50 mA
Minimum rating	3.3 V (DC) , 10mA

8. Electrical characteristics

No	Item	Test conditions	Evaluation
1	Contact resistance	Push force : Operating force X 2 Small current contact resistance meter : 1Khz,20Mv,5-50mA	100mΩ MAX.
2	Insulation resistance	100V (DC) / 1 Minute (Between terminal)	100MΩ MIN.
3	Dielectric withstand voltage	AC 250V (50Hz OR 60Hz) / 1 Minute (Between terminal)	No break down
4	Bouncing	3 to 4 Operations per second SWITCH SWITCH IOK Ohm SCOPE (Switch bouncing circuit)	On / Off : 10ms MAX.

9. Mechanical characteristics

No	Item	Test conditions	Evaluation
1	Operating force	Force	Push force : As per assembly drawing Return force : 10gf MIN.
2	Travel	Force : Operating force	As per assembly drawing



3	Stop strength	0.5Kgf / 5sec	No break down
4	Stem strength	1Kgf for 15 sec.	No damage (Electrical and Mechanical)
5	Soldering heat test	Mounted the switch on P.W.B by adhesive.1) Reflow process one time.2) Standard conditions after test : 24 Hours	No damage (Electrical and Mechanical)

10. Environmental

No	Item	Test conditions	Evaluation
1	Storage heat	+80 ±2℃ , 96 HOURS	
2	Storage cold	-30 ±2℃, 96 HOURS	After the test the
3	Humidity	$40~\pm2^\circ\mathrm{C}$, 90 \sim 95% Rh , 96 Hours	part shall satisfy.
4	Temperature cycle	5 Cycles 60°C -10°C 2H 1H 2H 1H	Specifications without any degradation in appearance and performance.

11. Endurance

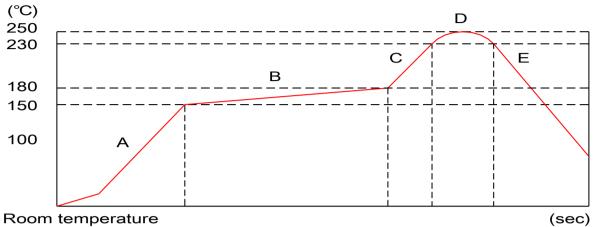
No	Item	Test conditions	Evaluation
1	Operating life	 5V (DC) , 50mA 15-20 Cycles/min , Maximum value of operation Life. Life : Assembly drawing. 	After the test the part shall satisfy. Specifications without any degradation in appearance and performance.

Notes

As this product is not protected from foreign material entering please make sure that any foreign material (E.G Magnetic powder, Washing solvent, Flux, Corrosive gas) Do not enter this product in your production process.



12. Solder conditions



12-1 SMD Reflow

(Sec)

Parts	Temperature ($^{\circ}\!\!\!^{\circ}\!\!\!^{\circ}$)	Time at temperature(sec)	Treatments
A	NO - 150		
В	150 - 180	90 ±30	Pre-heating zone
С	180 - 230		
D	230 – 250 - 230	30 \pm 10 (Peak : 3 MAX.)	Soldering zone
E	230 to NO		Cooling zone

** NO : Normal conditions

Soldering time: 1 time only.

12-1-1 Cream solder : H 0.12 \pm 0.03mm

12-2 Manual soldering

12-2-1 Iron tip temperature : 350 $^\circ\!\!\mathbb{C}$ MAX.

12-2-2 Duration : 3 sec MAX.



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入料包裝方式 Packing for Products
□管裝方式 Packing for tube
成品 Products 透明管包裝 Packing for tube
Packing for tube : pcs / tube.
■捲裝方式 Packing for reel
成品 Products 基軸包裝 Packing for reel
Packing for reel: <u>1,500</u> pcs / reel, <u>1</u> reel / polybag.
Quantity thickness for polybag: <u>0.08</u> mm, Quantity desiccating agent: <u>1</u> pcs.

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